

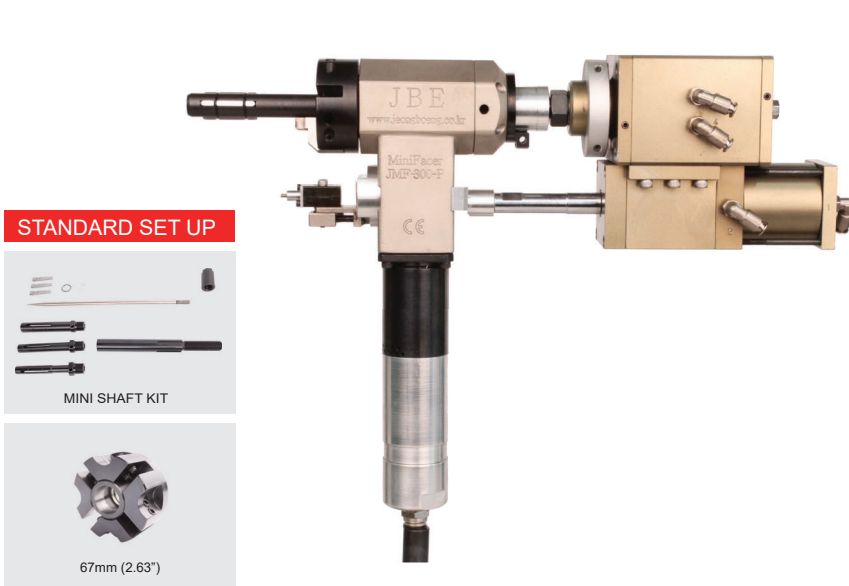
Auto MiniFacer-P는 컨트롤 박스와 풋스위치를 이용하여 자동으로 튜브에 고정 후 전진되어 커팅작업을 시작합니다. 미니페이스 JMF-300-P와 사양이 동일하며, 쉽고 빠르게 작업 할 수 있어 작업자의 편의와 효율성을 높일 수 있습니다. 냉각기와 열교환기, 보일러에 주로 사용됩니다.

The Auto MiniFacer-P is a fully automatic machine controlled by a Pneumatic-electric control box with adjustable feed rate actuated with a foot switch, ideal for repetitive cycle works on condensers and heat exchangers. This tool is based on the JMF-300-P it is a fast facing and end preparation lathe designed for various tubes including stainless steel and other high chromium alloys, boiler water box tube cutting, and other applications.

Beveling Machines

Auto MiniFacer JMF-300-AT

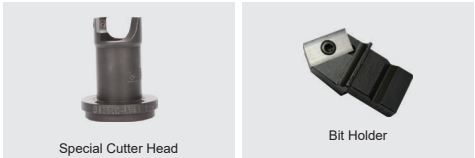
STD.Locking Range ▶ I.D.12.5-21mm



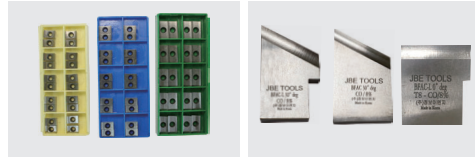
PNEUMATIC

Model No.	JFTC-300-P
Application Range	12.5-76mm (0.49-3")
STD. Locking Range	I.D. 12.5-21mm (0.49-0.82")
Speed	320 RPM
Torque	30Nm
Feeding Stroke	22mm
Pneumatic Motor Power	0.55 HP
Air Consumption	18-20 cfm
Air Pressure	6bar (90psi)
Electric motor Power	-
Voltage	-
Body Weight	10kg

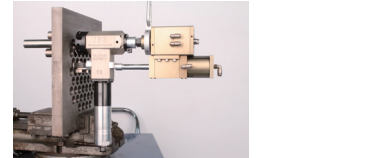
OPTIONAL CUTTER HEAD & HOLDER



CUTTER BIT



EXAMPLE TOOL APPLICATION



■ Locking Range With MINI Shaft Kit / Standard

	Range (mm)		Range (inch)		Shaft Top	Spring O-ring	Main Shaft	Mandrel
	Min.	Max.	Min.	Max.				
BASIC	12.5	14.5	0.49	0.57	12.4	12.4	MINI GUIDING SHAFT	MINI REDUCED MANDREL
	13	15	0.51	0.59	13.9	13.9		
	14	16	0.55	0.63	13.9	13.9		
	15	17	0.59	0.67	13.9	13.9		
	16	18	0.63	0.71	16.9	16.9		
	17	19	0.67	0.75	16.9	16.9		
	18	20	0.71	0.79	16.9	16.9		
	19	21	0.75	0.83	16.9	16.9		
ADDITIONAL	20	22	0.79	0.87	18.9	18.9		
	21	23	0.83	0.91	18.9	18.9		
	22	24	0.87	0.94	18.9	18.9		
	23	25	0.91	0.98	18.9	18.9		
	24	26	0.94	1.02	18.9	18.9		
	25	27	0.98	1.06	18.9	18.9		
	26	28	1.02	1.10	18.9	18.9		
	27	29	1.06	1.14	18.9	18.9		
	28	30	1.10	1.18	18.9	18.9		
	29	31	1.14	1.22	18.9	18.9		

■ Locking Range With 20MM Shaft / Optional

	Range (mm)		Range (inch)		Main Shaft	Mandrel	
	Min.	Max.	Min.	Max.			
BASIC	20	24	0.79	0.94	20MM GUIDING SHAFT	20MM REDUCED SHAFT	
	23	27	0.91	1.06			
	26	30	1.02	1.18			
	29	33	1.14	1.30			
	32	36	1.26	1.42			
	35	39	1.38	1.54			
	38	42	1.50	1.65			
	39	43	1.54	1.70			
	ADDITIONAL	42	46	1.65			1.81
		45	49	1.77			1.93
48		52	1.89	2.05			
51		55	2.01	2.17			
54		58	2.13	2.28			
57		61	2.24	2.40			
60		64	2.36	2.52			
63		67	2.48	2.64			
66		70	2.60	2.76			
69		73	2.72	2.87			
72	76	2.83	2.99				